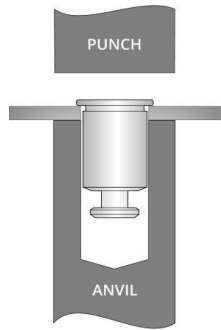
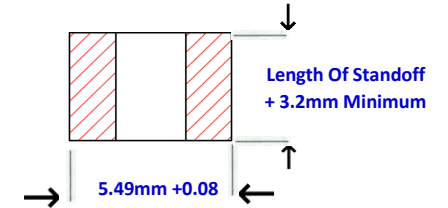
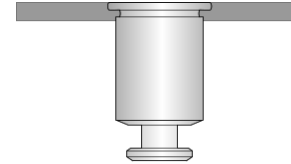
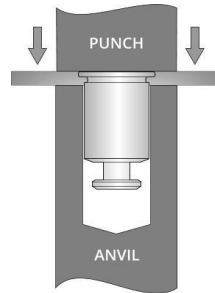


Self Clinch Keylock Installation Guide

1



2

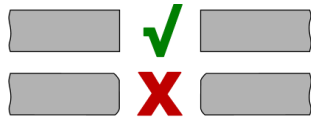


First Punch Or Drill The Correct Hole.

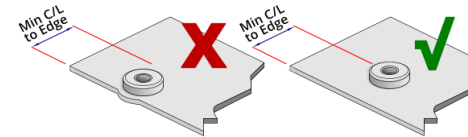
It Is Preferable To Install The Fastener From The Punched Side Of The Panel

Place The Fastener In To The Prepared Hole In The Panel And Then Locate The Fastener In The Anvil

With Panel Held Level Apply A Parallel Squeezing Force Unti The Head Is Installed Flush To The Panel Surface. Do Not Over Squeeze As This Wil Result In Panel Deformation.



Do Not Remove Burr Or Chamfer The Hole As This Could Resilt In Improper Installation Or Reduced Performace



Ensure That Attention Is Paid To The Minimum Hole Centreline To Edge Dimension For Each Fastener. Installing Too Close To An Edge Or Bend Could Result In Improper Installation Or Reduced Performance.

Minimum Centreline To Edge Dimensions Shows Each Fastener And Applies To One Edge Only. If This Distance Is Applied On Multiple Sides There Will Be Significant Panel Distortion Unless The Panel Edges Are Supported During Installation.